

Approximate Amps for Solar panel on a sunny day with sun directly overhead.

4.4 amps 75 Watt Solar panel

3.6 amps 50 Watt Solar panel

2.0 amps 30 Watt Solar panel

Note: These readings are typicall under ideal conditions, bright sunny day with the sun directly overhead.

Actual reading will probably be lower.

### Checking Arrow Board Charging Circuit

The following test assumes that the batteries need to be charged and there is enough sun to produce full voltage from the solar array. All battery terminal connections have been checked and verified good.

### **Turn Arrow Panel Off**

The Arrow Selector Knob should be in the OFF position to test the Charging Circuit.

NOTE: The Charging Circuit is always ON.

### Locate Unit in Direct Sun

Locate unit outside in adequate sunlight.
 Note: You will not be able to check the charging circuit under shop lights.

# Legend Controller task Manual Task Decision Off-Page Reference End of Process End of Process

### Measure Solar Array Charging Amps

- Remove Controller fom the divider plate.
- Attach a DC digital clamp meter to the white wire from the Solar Array.
- Measure Amp reading.

NO

### **Compare Amp Reading to Chart**

Compare your Amp reading to the chart above.

Is Amp reading appropriate for the size solar array on the unit?

Yes



### Measure Solar Array Amp Output (Dead Short Test)

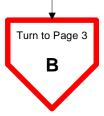
- Disconnect the Power Connector from the Controller.
- Connect your DC clamp meter to the whitewire from the Solar Array.
- Using a needle nose plies short out the white and black wires from the Solar Array.

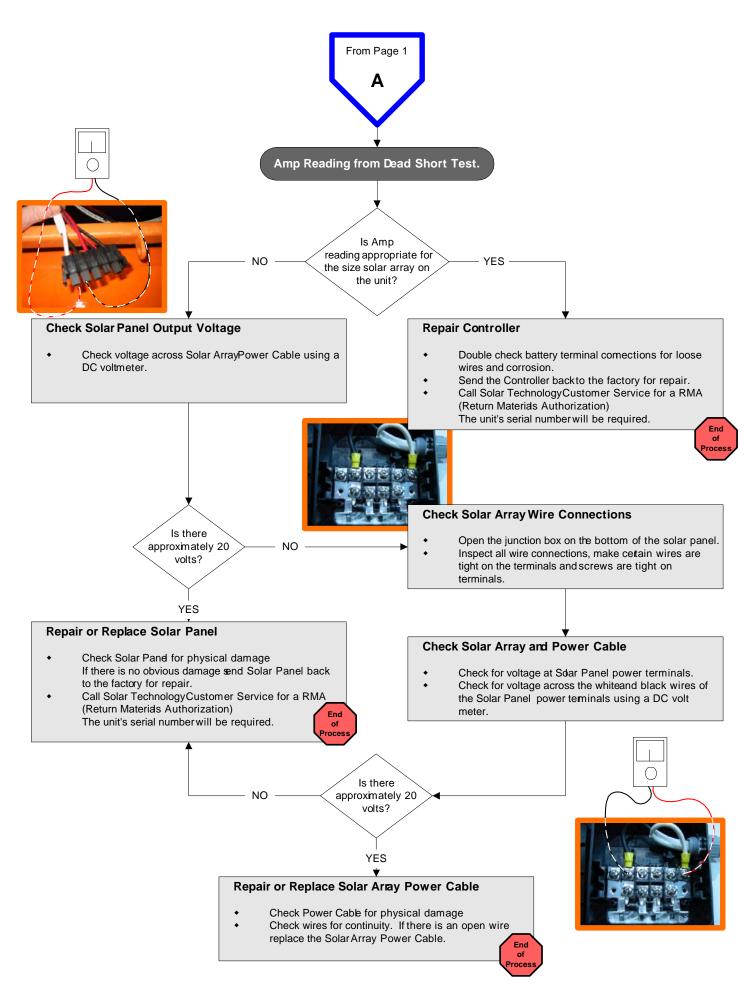
Note: Do not leave wires shorted out longer then 15 seconds.

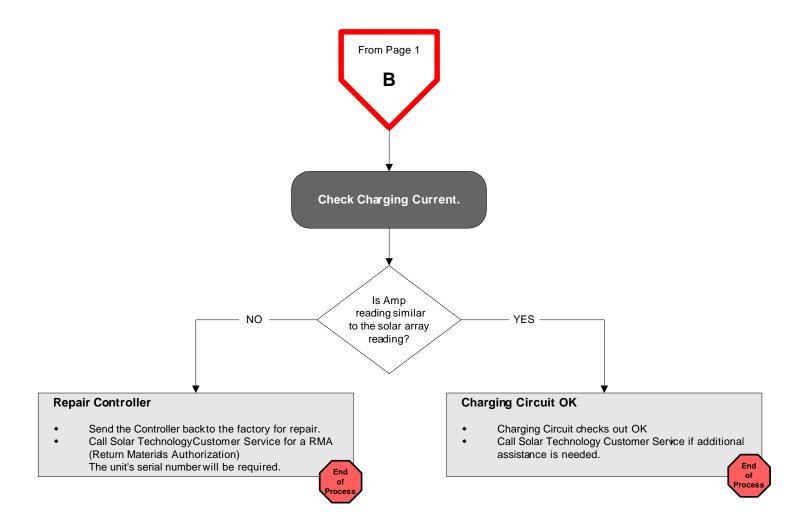
## Turn to Page 2

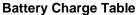
### **Check Charging Current**

- Measure the current from the Controller to the Battery Bank
- Connect your DC clamp meter to the thick red wire that comes from the Controller to the Battery Bank.
   Note: Arrow Selector Knob should be inthe off position for this test









Approximate Time required to charge a battery bank from shut down mode.

75 Amp. Charger

2 Batteries 4 Hours 4 Batteries 8 Hours

45 Amp. Charger

2 Batteries 7 Hours 4 Batteries 14 Hours

30 Amp. Charger

2 Batteries 10 Hours 4 Batteries 20 Hours

10 Amp. Charger

2 Batteries 30 Hours 4 Batteries 60 Hours

### **Check for Bad Battery**

### Charge Battery Bank Fully.

Charge Batteries fully for accurate testing.
 Note: Refer to Battery Charge table for charging times.

### Test Batteries with a Hydrometer.

 Check the Specific Gravity level of every cell of each battery.

battery.

Note: Hydrometers can be purchased at a local auto supply store.

Legend

Controller task

Manual Task

Decision

Off-Page Reference

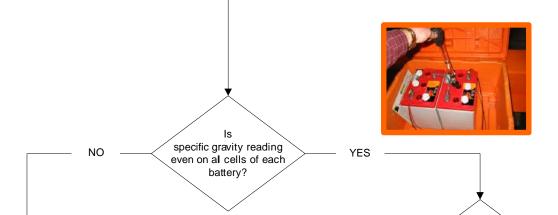
End of Process

specific gravity reading

above 1225?

NO

YES



### Replace Battery

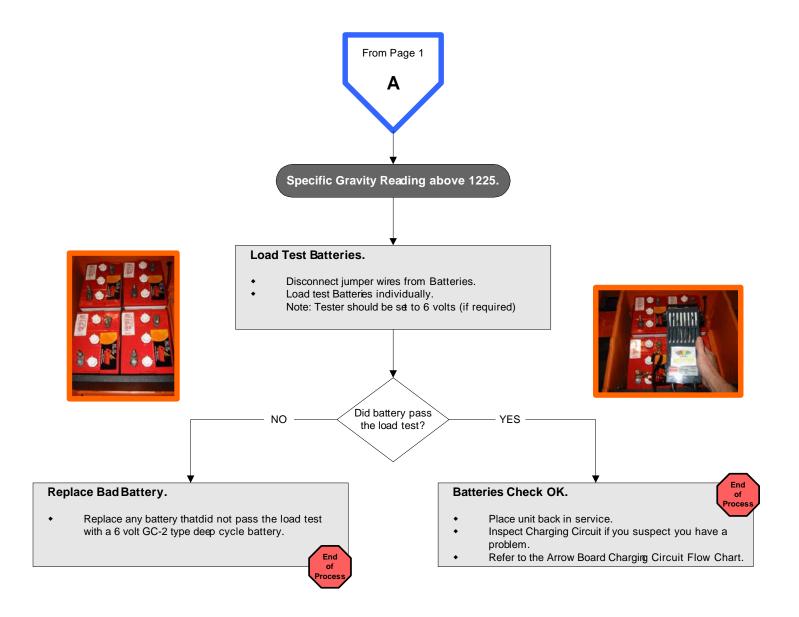
Replace any battery that has one cell with a lower specific gravity reading than the other cells of the same battery.

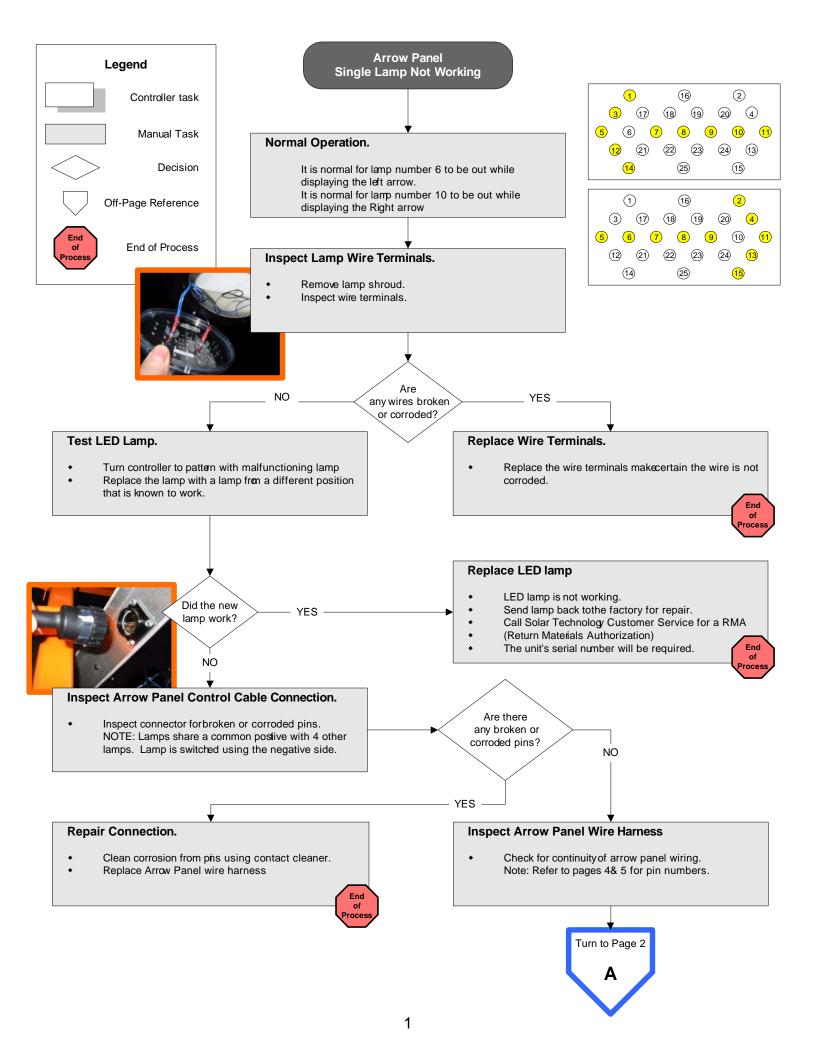
### Replace All Batteries not Holding a Charge

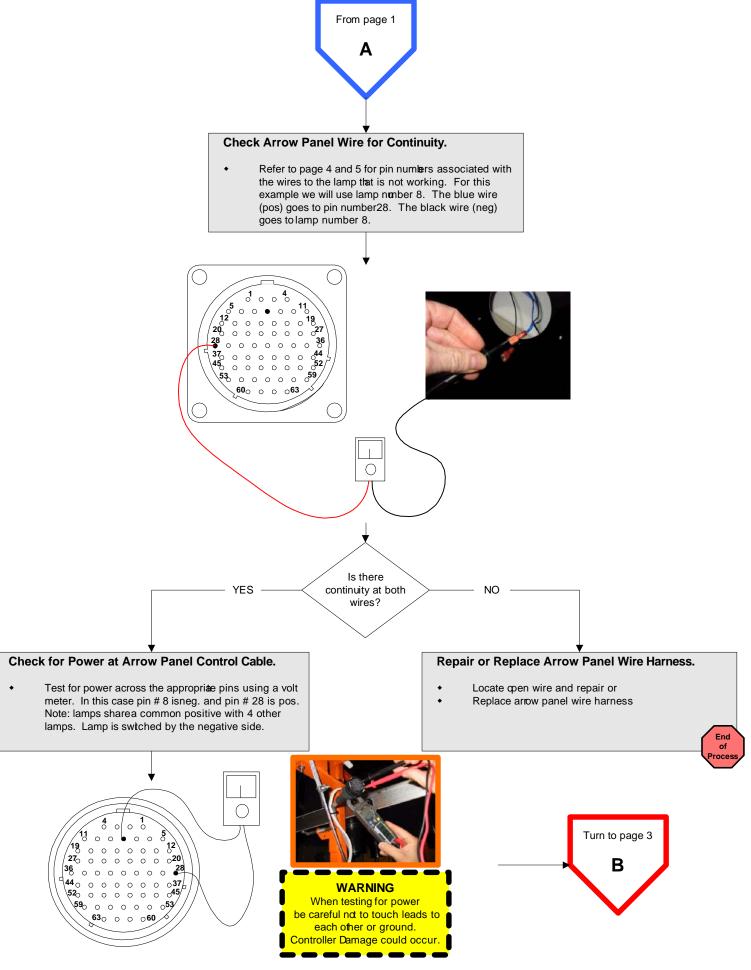
Batteries not holding a charge.

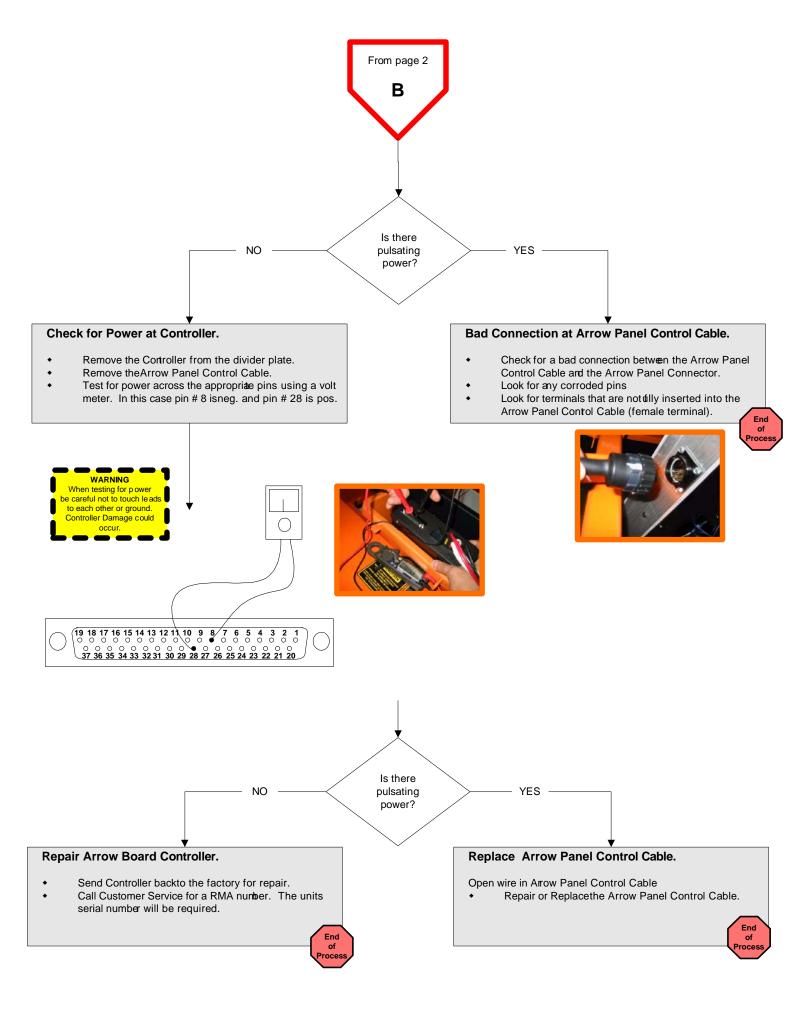
 Replace any Battery with a Specific Gavity Reading under 1225.

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### **Connector Pin Designations**

Pin #	Wire Color	<u>Function</u>
1	Brown	Lamp # 1
2	Red	Lamp # 2
3	Orange	Lamp # 3
4	Yellow	Lamp # 4
5	Green	Lamp # 5
6	Blue	Lamp # 6
7	Violet	Lamp # 7
8	Grey	Lamp # 8
9	White	Lamp # 9
10	White/Red/Red	Lamp # 10
11	White/Brown	Lamp # 11
12	White/Red	Lamp # 12
13	White/Orange	Lamp # 13
14	White/Yellow	Lamp # 14
15	White/Green	Lamp # 15
16	White/Blue	Lamp # 16
17	White/Violet	Lamp # 17
18	White/Grey	Lamp # 18
19	Red/Yellow	Lamp # 19
20	White/Black	Lamp # 20
21	White/Black/Brown	Lamp # 21
22	White/Black/Red	Lamp # 22
23	White/Black/Orange	Lamp # 23
24	White/Black/Yellow	Lamp # 24
25	White/Black/Green	Lamp # 25
26	White/Black/Blue	Common Positive Lamps 1,3,5,12,14
27	White/Black/Violet	Common Positive Lamps 2,4,11,13,15
28	White/Black/Grey	Common Positive Lamps 6,7,8,9,10
29	Red/Green	Photocell Positive 5 Volts
30	Red/Black	Common Positive Lamps 16,17,18,19,20
31	Tan	Common Positive Lamps 21,22,23,24,25
32	Pink	Common Positive Rear panel lamps
33	White/Red/Brown	Photocell Signal
34	White/Red/Black	Rear panel left as viewed
35	White/Red/Green	Rear panel center  from front of
36	White/Red/Blue	Rear panel right Jarrow panel
37	White/Red/Violet	Low Battery Indicator

### Lamp Position Numbers

