F:\ISO 9000 Program\Level – I Quality Manual\Job Descriptions\Production Dept\Paint Dept Prep&Painter – Rev. 0

1.0 JOB DESCRIPTION SUMMARY

Paint Department Preparation and Painting Equipment Operator.

2.0 REPORTING RELATIONSHIPS

Reports to his/her respective Team Leader or Departmental Supervisor per Paint Department Organizational Overview Chart.

3.0 JOB REQUIREMENTS

- 3.1 Education
 - 3.1.1 Required Secondary school graduate or GED (may be waived based on past work experience or an actual task/performance evaluation conducted at job interview).
 - 3.1.2 Preferred Secondary school graduate with technical courses in the automotive body repair or spray-painting trades.

3.2 Experience

- 3.2.1 Required Six months in a manufacturing plant (or equivalent i.e. automotive body shop) performing general metal preparation and painting operations or sufficient skills as may be demonstrated at job interview.
- 3.2.2 Preferred One year in a manufacturing plant (or equivalent i.e. automotive body shop) performing metal preparation and painting operations with air or HVLP spray type equipment.
- 3.3 Skills, knowledge and abilities
 - 3.3.1 Must be familiar or demonstrate the ability to become familiar with metal cleaning/preparation and paint spraying techniques and equipment to include grinding, iron phosphate pressure washing and HVLP or air/electrostatic type spray painting.
 - 3.3.2 Must be comfortable in a high quality manufacturing plant environment.

F:\ISO 9000 Program\Level – I Quality Manual\Job Descriptions\Production Dept\Paint Dept Prep&Painter – Rev. 0

- 3.3.3 Must be able to work well with others in a high stress production environment.
- 3.3.4 Must be able to communicate easily with peers and supervisor.
- 3.3.5 Understand quality assurance issues.
- 3.3.6 Understand relationships of various departments and functions within the plant environment.
- 3.4 Physical requirements
 - 3.4.1 Must be able to work in a manufacturing environment with a higher than normal sound environment.
 - 3.4.2 Must not have any pre-existing respiratory condition that in the opinion of a physician would be aggravated by humidity, dust or paints and solvents used in the paint department.
 - 3.4.3 Must be able to lift and maneuver heavy pieces of product components up to 100 pounds.
 - 3.4.4 Must be able to operate a spray paint device and insure high quality application and appearance of the finished piece.
- 3.5 Mental requirements
 - 3.5.1 Mathematical must be able to add, subtract & work with fractions.
 - 3.5.2 Language must be fluent in English.
 - 3.5.3 Mechanical must be able to clean spray equipment.
 - 3.5.4 Spatial no particular skill required.

4.0 WORKING CONDITIONS

Most of the workday would be spent in a manufacturing plant environment on his/her feet performing physically demanding tasks.

5.0 ESSENTIAL FUNCTIONS

5.1 Produce high quality work to established standards.

F:\ISO 9000 Program\Level - I Quality Manual\Job Descriptions\Production Dept\Paint Dept Prep&Painter - Rev. 0

- 5.2 Understand schedule requirements.
- 5.3 Represent Solar Technology in a professional manner.
- 5.4 Insure that equipment is maintained in a clean and safe manner.

6.0 AUTHORITIES AND RESPONSIBILITIES

- 6.1 Responsible for producing a product within time standards to departmental quality standards as directed by his/her respective Team Leader/ Departmental Supervisor.
- 6.2 Responsible for maintaining a clean and safe area.
- 6.3 Responsible for maintaining equipment properly.
- 6.4 Supervise temporary workers.

7.0 DUTIES AND TASKS

- 7.1 Prepare and/or Paint all required frames and parts per work instructions and as directed by his/her respective Team Leader/Departmental Supervisor according to established standards.
- 7.2 Insure that departmental equipment is maintained in a clean and appropriate manner.
- 7.3 Assist in other departments when required.
- 7.4 Train temporary workers to produce quality work.
- 7.5 Maintain safe area.
- 7.6 Clean area every night at end of shift.
- 7.7 Represent Solar Technology in a professional manner.
- 7.8 Insure that material to be painted is properly treated so that paint adheres and presents a good appearance.
- 7.9 Insure that painted parts are handled properly so they can dry with a quality finish.

F:\ISO 9000 Program\Level - I Quality Manual\Job Descriptions\Production Dept\Paint Dept Prep&Painter - Rev. 0

8.0 PERFORMANCE CRITERIA

- 8.1 Output conforms to established quality standards.
- 8.2 Work is produced within established time standards.
- 8.3 Maintain work area in a clean and safe manner.