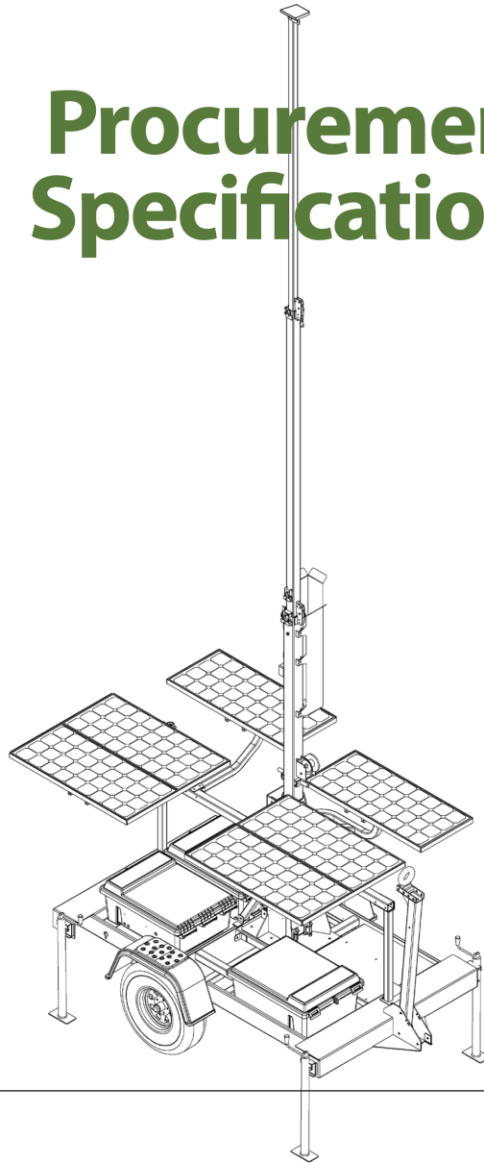


Solar Powered Portable **30 Foot Tower Trailers**

Procurement Specifications



As Reliable as the Sun

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This document presents a detailed specification for a portable solar powered tower tower. This specification typically requires additions and/or modifications to meet a user's specific requirements.

This specification is subject to periodic revisions as required without notice.

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1. General

1.1 Product Description

- 1.2** The **SPTT-3000** is a solar powered portable tower trailer capable of rapidly deploying, powering and sustaining a wide array of electronic sensors and associated recording, processing and communications equipment in remote locations where power and or an existing structure is unavailable or not practical.

The **SPTT-3000** consists of a rigid galvanized steel multistage telescoping tower, a supporting and stabilizing structure for the tower, a photovoltaic array, a battery power supply, and an energy management system control unit, all mounted on a heavy duty trailer frame designed for maximum portability and rapid deployment

1.3 Design Objectives

- 1.3.1** Maximize reliability by using generally accepted design techniques for outdoor-use electrical and electronic equipment.
- 1.3.2** Minimize operating cost by using a renewable energy source, requiring minimal maintenance.
- 1.3.3** Maximize portability, simplicity, ease and rapidity of deployment, stability, and safety.

1.4 Performance Objectives

- 1.4.1** Maximum nominal height for mounting of sensors and/or antennae – 30 ft (914 cm).
- 1.4.2** Maximum stability of tower for proper operation of sensors and mounted equipment.
- 1.4.3** Power reserve capacity – up to 1,560 Amp Hours at 12.0 VDC nominal (18.7 KWH).
- 1.4.4** One (1) month minimum, three (3) month typical maintenance interval.

1.5 Quality Assurance Objectives

- 1.5.1** All manufacturing shall be carried out in a facility with a completely implemented and properly maintained ISO 9001:2015 certified quality management system.
- 1.5.2** All units shall be tested to ensure that they are neither susceptible to nor produce any electromagnetic interference.

2. Physical

2.1 Dimensions

2.1.1 Length Overall

2.1.1.1 Operating position – 119 in. (302 cm)

2.1.1.2 Transport position – 203 in. (515 cm)

2.1.2 Width Overall – 79 in. (201 cm)

2.1.3 Height

2.1.3.1 Tower in transport position – 85 in. (216 cm)

2.1.3.2 Tower in operating position – 360 in. (914 cm)

2.1.4 Ground Clearance, minimum – 13 in. (33 cm)

2.1.5 Weight – 2,700 lbs. (1,225 kg) (maximum)

2.2 Environmental

2.2.1 Temperature, operating and storage – -40 to +185°F (-40 to +85°C)

2.2.2 Relative Humidity – 20% to 98%, non-condensing

2.2.3 Wind

2.2.3.1 Transport position, maximum trailering speed – 70 MPH (112 KPH)

2.2.3.2 Operating position, max. height, level ground with jack stands deployed – 90 MPH (145 KPH) sustained (with 4 square foot surface area of equipment at top of mast)

2.2.4 Electrical Interference – Unaffected by RFI (Radio Frequency Interference) and EMI (Electromagnetic Interference).

3. Trailer Chassis and Tower Support

3.1 Trailer Chassis

3.1.1 Frame Construction

- 3.1.1.1 Trailer frame shall be constructed of welded 7 Gauge (3/16-inch) CNC formed steel plate and structural steel tubing with 7 Gauge formed steel plate reinforced and welded to front crossmember for pivoting tongue.
- 3.1.1.2 Trailer shall be equipped with a 2 ½ x 2 ½ x 3/16 inch structural steel tubing receiver capable of accepting a standard Class II (2) drawbar and hitch pin to accommodate tandem towing. The rear hitch receiver shall be reinforced and welded to a 7 Gauge (3/16-inch) CNC formed steel plate rear cross member. Tandem trailer towing using rear hitch receiver is intended for off road use only and is subject to local laws and regulations!
- 3.1.1.3 The trailer tongue shall consist of 3 x 3 x 3/16 inch structural steel tubing. The tongue shall bolt to formed steel plate assembly with an additional removable hitch pin to allow for easy pivoting upward into the storage position.
- 3.1.1.4 Trailer frame shall be equipped with tie down points to facilitate securing unit to utility trailer or truck deck for transport.
- 3.1.2 Suspension
 - 3.1.2.1 Trailer shall be equipped with an independent suspension, torsion-type axle with a 5000 lbs. overall capacity. Axle load capacity shall be set at 2500 pounds nominal.
 - 3.1.2.2 Axle wheel spindles shall be equipped with grease fittings to accommodate wheel bearing lubrication.
- 3.1.3 Coupler
 - 3.1.3.1 Trailer shall be equipped with a 3-position adjustable height coupler mount capable of accepting a 2-inch ball, 2-5/16-inch ball, or a 3-inch pintle ring coupler, with minimum capacity ratings of 10000, 13000 and 20000 lbs.
 - 3.1.3.2 Trailer shall be equipped with 44" long 1/4-inch safety chains with snap-type hooks for secure attachment to tow vehicle hitch.
 - 3.1.3.3 All trailer hitch components shall comply with SAE J684 standards for Class II (2) trailers.

3.1.3.4 Hitch Heights

- Pintle couplers are measured from the ground to the bottom of the pintle ring.
- Ball couplers are measured from the ground to the top of the ball socket.

Lift & Rotate Trailer		
Tongue Angle	3-Position Pintle	3-Position Ball
-1°	17 ¾" - 21 ¾"	19" - 23"
-4°	10 ¾" - 14 ¾"	12" - 16"

3.1.3.5 Tongue length shall be approximately 59.5 inches (measured from centerline of 2-inch ball).

3.1.4 Surface Preparation and Finishing

3.1.4.1 Trailer chassis and superstructure shall be completely cleaned and deburred prior to finishing. All metal surfaces shall be prepared for finishing using an iron phosphate wash-down process.

3.1.4.2 A polyamide epoxy primer shall be applied to a dry film thickness of 1.5 mils.

3.1.4.3 A high gloss federal safety orange aliphatic acrylic urethane finish shall be applied to a dry film thickness of 1.25 mils.

3.1.5 Lighting

3.1.5.1 Trailer shall be equipped with sealed flush-mounted combination stop, tail and turn lights.

3.1.5.2 Trailer shall be equipped with a lighted license plate holder.

3.1.5.3 Trailer wiring harness shall be completely sealed and water resistant.

3.1.6 Fenders

3.1.6.1 Trailer shall be equipped with unbreakable, molded, solid color, UV-stabilized HDPE (High Density Polyethylene) fenders, completely closed on the inner side to protect trailer frame.

3.1.6.2 Fenders shall be secured to trailer frame with zinc-plated steel thread forming screws and fender washers to facilitate easy repair or replacement.

3.1.7 Leveling Jacks

3.1.7.1 Trailer shall be equipped with four (4) swivel type screw jacks, minimum capacity rating of 2,000 pounds, mounted at each corner of the trailer frame.

3.1.7.2 The jacks shall be capable of lifting the trailer frame so trailer wheels and tires can be removed for additional security.

3.1.7.3 Trailer shall be constructed such that the jacks pivot up for storage and during transport.

3.1.8 Tires and Wheels

3.1.8.1 Tires shall be ST205/75R14 Load Range C.

3.1.8.2 Wheels shall be 14-inch x 4 1/2-inch, 5-lug pattern (4 1/2-inch bolt circle), white steel wheel.

3.1.8.3 Wheels and tires shall be sized in accordance with load requirements of trailer and axle.

3.2 Tower Support

3.2.1 Tower support superstructure shall provide complete support of the tower in the transport (down) position with positive locking mechanism for transport. Cantilevered support of tower is not acceptable!

3.2.2 Tower support superstructure shall be completely assembled with removable fasteners to accommodate quick, easy maintenance and repair.

3.2.3 All fasteners shall be rust resistant and equipped with either metal (stover) or nylon lock stop-nuts to prevent loosening of fasteners during normal transportation and operation.

3.2.4 Main telescoping tower shall be attached to a pivoting mount on main mast assembly to facilitate raising the tower from the transport position to the operating position safely and quickly by an unassisted operator. Additionally, the mast/mast assembly shall allow for easy removal/reinstallation for maintenance and repair.

3.2.5 Main mast assembly shall be fabricated from 1/4-inch thick steel plate reinforced and welded to a 5/16-inch steel plate secured to the trailer frame with six (6) 5/8-inch diameter steel bolts. The mast assembly shall be additionally reinforced with a minimum of two (2) 2 x 2 x 1/8-inch steel braces and 1/4-inch thick steel gussets to provide for longitudinal and lateral stability.

3.2.6 Main mast assembly shall be equipped with a bulls-eye bubble type leveling device to facilitate proper levelling of trailer during setup and operation.

3.2.7 The main mast assembly shall be equipped with retractable spring-loaded stainless steel locking pins to secure tower in fully raised position.

3.2.8 The tower rising/lowering mechanism shall consist of a minimum 1,000-pound capacity, automatic brake type winch with 1/4-inch wire rope capable of holding the tower in any position from full upright to the transport (down) position.

3.2.9 Winch shall be zinc-plated to minimize rust and corrosion.

3.2.10 Winch shall be designed such that the handle can be removed, for added security, without interfering with the operation of the automatic brake.

4. Main Tower

4.1 Dimensions

- 4.1.1 Width Overall (nominal - lower round section) – 6.5 in. (16.5 cm)
- 4.1.2 Length Overall (collapsed) – 132 in. (335 cm)
- 4.1.3 Height Overall (extended) – 329 in. (835 cm)
- 4.1.4 Weight – 250 lb. (114 kg)

4.2 Construction

4.2.1 Main Telescoping Tower

- 4.2.1.1 Main tower shall be constructed from three (3) 10' (120-in.) long nested sections, square in shape and manufactured from 1/8-inch wall galvanized steel tubing. All rollers, pulleys, and other hardware shall be either nylon, stainless steel or zinc-coated steel to ensure smooth and trouble-free operation for the life of the tower.
- 4.2.1.2 Tower is to be automatically erected and collapsed by a minimum 1,000-pound capacity automatic brake type winch with ¼-inch stainless-steel aircraft type cable.
- 4.2.1.3 When raised, the tower shall be capable of rotating 360° to allow easy aiming of any top-mounted equipment. A stainless 1/2-inch diameter set screw holds the tower at the desired rotation angle when deployed, and in the proper orientation for transport when stowed and when in the process of being raised and lowered.
- 4.2.1.4 Tower sections are stabilized by internal nylon friction pads and external adjustable nylon rollers at the top of each stage. Tower may be deployed at any height from fully retracted to fully extended, and shall be equally stable at any deployed height.
- 4.2.1.5 Tower can include an optional steel or aluminum mount, suitable for a wide array of cameras, sensors, etc. which is easily attached and removed from the top section with two (2) 3/8-inch diameter bolts.
- 4.2.1.6 Tower shall be capable of supporting equipment up to 45 lbs. (21 kg) with a maximum of 4 sq. ft. (3716 sq. cm) of surface area.

5. Power System

5.1 General

- 5.1.1 Operating Voltage - 12 Volts DC nominal
- 5.1.2 Main Power Switch - Main power switch shall be a combination switch and electromagnetic, thermal circuit breaker to provide complete electrical system protection without the inconvenience of conventional fuses. Main power switch shall be splash proof and weather resistant.

5.2 Battery Bank

- 5.2.1 Number of batteries: Four (4), Six (6), Eight (8), Ten (10) or Twelve (12) - Specify
- 5.2.2 Battery type: 6-Volt, heavy duty, deep cycle -Specify- Flooded Lead-Acid, Gel-Cell or AGM
- 5.2.3 Energy capacity – 520 Amp Hours nominal (4 batteries) to 1560 Amp Hours nominal (12 batteries).
- 5.2.4 Battery / Equipment Compartment
 - 5.2.4.1 Battery / Equipment Compartment shall be constructed of molded HMWPE (High Molecular Weight Polyethylene), color impregnated with Federal Safety Orange with 0.5% UV stabilizer added to prevent fading.
 - 5.2.4.2 Compartment shall be designed to completely contain spills from a failed or damaged battery case.
 - 5.2.4.3 Compartment shall be capable of supporting an operator standing on top of the battery / equipment compartment to service unit.
 - 5.2.4.4 Compartment shall be designed such that the lid latches in the closed position and holds the batteries in place. Lid shall be capable of being locked in the closed position with a standard padlock.
 - 5.2.4.5 Lid shall be secured to compartment by an integral plastic hinge that permits the lid to be completely removed from the compartment for service. Lid on the compartment containing the Energy Management System shall be automatically supported in the open position by a telescoping lid support.
 - 5.2.4.6 Compartment shall be designed to provide adequate ventilation for the batteries during charging yet prevent the ingress of water during use or transport.
 - 5.2.4.7 Compartment shall be capable of housing four (4) BCI Group GC-2 batteries.
 - 5.2.4.8 Compartment shall use a metal bracket to secure the batteries in place. The bracket shall be fastened to the bottom of the compartment using tamper-resistant security fasteners to deter unauthorized removal. The bracket shall also restrain the batteries against movement and vibration during transport.

5.3 Solar Array

- 5.3.1 Photovoltaic module type - Single crystal (monocrystalline) silicon
- 5.3.2 Number of solar cells per module – 36
- 5.3.3 Solar array power output: 160, 220, 330, 440, 490, 550, 660 Watts peak – Specify
NOTE: Solar energy system performance charts are available to assist in selection of appropriate solar array power output requirements
- 5.3.4 Photovoltaic module junction boxes shall be equipped with watertight strain reliefs at all cable entry points.
- 5.3.5 Solar Array may be aimed in any direction, independent of trailer position, at an angle up to 40° from horizontal to allow maximum sun exposure and charging capacity.

5.4 Wiring and Cabling

- 5.4.1 All wiring shall be marine grade, multi-strand, tin-plated copper with PVC insulation rated for outdoor use.
- 5.4.2 All conduit fittings shall be sealed at bulkheads or enclosure entry points.
- 5.4.3 All power system wire terminals shall be silver or tin-plated copper to minimize the effects of galvanic corrosion.
- 5.4.4 Main power wiring shall be 10 AWG minimum.
- 5.4.5 Battery terminations shall consist of 5/16-18 UNC marine stud with stainless steel split lock washer and hex nut with 5/16 tin-plated copper ring terminal.
- 5.4.6 Solar panel terminations shall consist of stainless steel screws with #8 tin-plated copper snap spade terminal.
- 5.4.7 All other terminations shall consist of locking-type quick-disconnect connectors with tin-plated terminals for power connections and gold-plated terminals for signal connections.

5.5 Energy Management System

- 5.5.1 Solar energy management system control unit shall include a completely solid state charge controller capable of operating in an outdoor environment. No mechanical or electromechanical switching to control charging current is permitted.
- 5.5.2 All wiring connections to the energy management system control unit shall be made with locking-type multi-pin connectors to facilitate quick, easy servicing of the control unit without the need of any tools. Electrical connections shall include an auxiliary 12-Volt power connection to provide power for accessory devices.
- 5.5.3 Energy management system shall monitor solar array voltage, solar array current, battery voltage, battery current, and ambient temperature and use MPPT (Maximum Power Point Tracking) algorithm based on the monitored inputs to ensure maximum energy transfer from solar array to batteries under all operating conditions.

- 5.5.4 Energy management system control unit shall regulate energy flow from the solar array into the battery bank based on ambient temperature to avoid over charging of the batteries and minimize the consumption of electrolyte.
- 5.5.5 Energy management system control unit shall provide for the controlled periodic pulsing of the solar array current to assist in minimizing sulfate deposit buildup on the battery plates.
- 5.5.6 Energy management system control unit shall provide for remote monitoring of the battery bank voltage, at the terminals of one of the batteries, to assist in optimizing the transfer of power into the battery bank.
- 5.5.7 Energy management system control unit shall be equipped with a 2-line by 16-character LCD (Liquid Crystal Display) displaying sequentially, solar array voltage, solar array current, battery voltage, and battery current. In addition, the energy management system control unit shall display a low battery voltage warning message whenever the battery bank voltage drops below 10.9 Volts.
- 5.5.8 Energy management system control unit shall automatically switch outgoing current off whenever the battery bank voltage drops below 10.7 Volts to prevent damage to the battery bank due to over-discharging the batteries.
- 5.5.9 Energy management system control unit shall provide for automatic reverse polarity protection, including reverse polarity indicator lamps, for the solar array and the battery bank.
- 5.5.10 Energy management system control unit shall provide for automatic fault protection without the need for fuses. The use of fuses for fault protection shall not be permitted.

6. Documentation**6.1 Operation and Maintenance Manual – available online at www.solartechtechnology.com**

6.1.1 Setup and Operation

6.1.2 Maintenance

6.1.3 Troubleshooting and Repair

6.1.4 Assembly Diagrams and Parts Lists

6.1.5 Specifications

6.1.6 Appendix

6.2 User Guide – Hard Copy – attached to unit with Nylon lanyard

6.2.1 Pre-transport checklist

6.2.2 Job site setup checklist

6.2.3 Basic programming instructions

6.2.4 Weatherproof card attached to unit with a 5/32-inch diameter nylon lanyard

6.3 Integration Support Documentation – Per request from customer support (1-800-475-5442)

7. Maintenance**7.1 Scheduled Maintenance**

- 7.1.1 Solar Array - Clean with water and mild detergent as needed.
- 7.1.2 Battery Bank - Check electrolyte level once each month and add distilled water as needed. (NOTE: Not required with Gel-Cell or AGM batteries.)

7.2 Preventive Maintenance

- 7.2.1 Inspect and lubricate axle hubs once per year.

8. Warranty

8.1 Standard Warranty

8.1.1 Limited Bumper to Bumper – Five (5) years – consult factory for terms & conditions

8.1.2 Solar Panels – Ten (10) years

9. Options**9.1 Battery Charger**

- 9.1.1 Charger type - Switching regulator, constant voltage with automatic switch to maintenance or trickle charge.
- 9.1.2 Input Voltage – 120 VAC 50/60 Hz (specify 220 VAC 50Hz for international use)
- 9.1.3 Available models with typical recharge times:
 - 45-Amp: 36 hours (12 batteries), 24 hours (8 batteries), 12 hours (4 batteries)
 - 55-Amp: 32 hours (12 batteries), 22 hours (8 batteries), 11 hours (4 batteries)
 - 100-Amp: 21 hours (12 batteries), 15 hours (8 batteries), 8 hours (4 batteries)
- 9.1.4 Battery charger unit shall install in the field with minimum effort.