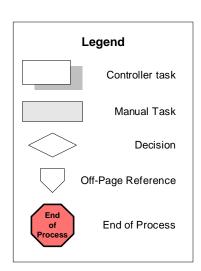


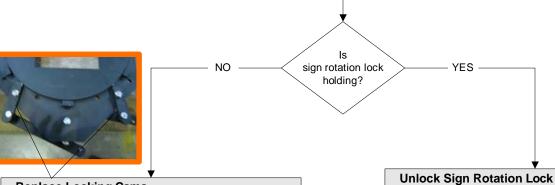
Adjust Locking Mechanism Control Arm

- Loosen nuts at both ends of the control arm.
 NOTE: at one end of the control arm the clevis and nut are left handed threads the other end is normal.
- Turn the control arm to lengthen or shorten the arm.
- Tighten nuts at both ends of the control arm.



Reinspect Locking Mechanism Control Arm

- Move sign rotation lock lever to the locked position
- Measure the amount of bend on the control arm.
 Note: The control arm should bend about 1/2" when in the locked position and straighten out in the unlocked position.
- Readjust the control arm if nesessary.



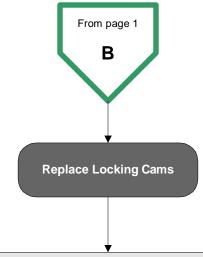
Replace Locking Cams

Replace left and right locking cams.
 Note: locking mechanism shown disassembled for display purposes.

Move rotation lock to the unlocked position
 Place sign in the travel position.
 NOTE:DO NOT LOCK SIGN WHEN IN TRAVEL POSITION. This will lead to excessive cam wear,

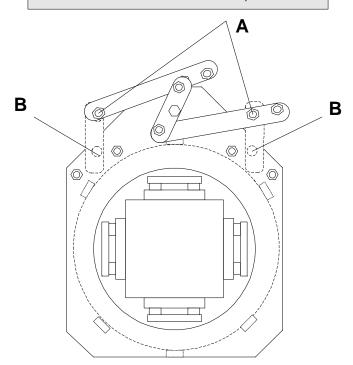
End of Proces

Turn to page 3



Remove Locking Cams

- Replace left and right locking cams.
 Remove boltsholding cams to connecting links
- Remove boltsholding cams to rotor plate (item B).
- Slide cams out from between rotor plates.





Reinstall Locking Cams

- Slide new cams into position. Note: Cam holes are offset. Narrow side of cam goes toward center of mast.
- Reinstall bolts hdding cams to rotor plate (item B).
- Reinstall bolts holding cams to connectiong links (item A). Note: applyantiseize compound to bolts to keep linkage moving freely.
- Readjust locking mechanism control arm. Instructions on page 2.